

Work Order ID 126795

Wednesday, November 26, 2014 7:12:29 AM

126795

Page 1

Item ID: D412-760-925

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cargo Area Protector

Start Date: 11/26/2014 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/26/2014 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D412-760

G

**SP*

0.00

100

100

DOCUMENT CONTROL

DC

Memo

0.00

DAS
06
9-89

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-760-925/DSI9487 CHG001

NOV 27 2014

A

MCS 14-11-26

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS
26
9-89

NOV 26 2014

IX

DAS
46
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

DAS
06
9-89

NOV 27 2014

IX

Quality Control

Work Order ID 126795

126795

Page 2

Wednesday, November 26, 2014 7:12:30 AM

Item ID: D412-760-925

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cargo Area Protector

Start Date: 11/26/2014 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/26/2014 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:
QC: Date: SPC (Y/N): Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00			DAS				
Packaging	Identify and pack for shipping as per PPP D412-760-925/DS19487				06				
	Location: <u>040</u> <u>Shp</u>				9-89				
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

NOV 28 2014

MCS 14-11-28

Handwritten signature and date 14-11-28

Picklist Print

Wednesday, November 26, 2014 7:12:35 AM

Page 1

Work Order ID: 126795

126795

Parent Item: D412-760-925

D412-760-925

Parent Item Name: Cargo Area Protector

Start Date: 11/26/2014

Required Date: 11/26/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.17 AS PER ECN12-652 VERF:JLM
14.09.18 JLMM VERIFIED BY:PS

IPP REV B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3575-5 ✓ *D3575-5* Cargo Floor Protector	DAS 06 9-89	Manufactured	No				Each	0.0000	**	126802		DAS 46 26 9-89	DAS 26 9-89
D3575-6 ✓ *D3575-6* Cargo Floor Protector	DAS 06 9-89	Manufactured	No				Each	0.0000	**	126798		DAS 46 26 9-89	DAS 26 9-89
D3935-1 ✓ *D3935-1* Pylon Wall Protector, LH	DAS 06 9-89	Manufactured	No				Each	0.0000	**	126607		DAS 46 26 9-89	DAS 26 9-89
D3935-2 ✓ *D3935-2* Pylon Wall	DAS 06 9-89	Manufactured	No				Each	0.0000	**	126801		DAS 46 26 9-89	DAS 26 9-89
D3580-1 *D3580-1* Joggle Bracket		Manufactured	No				Each	63.0000	**	6			DAS 26 9-89

Location

Loc Qty

Loc Code

ST050

1

121572

1

ST051A

62

121071

62

DAS
06
9-89

NOV 26 2014

DAS
46
26
9-89

IX
SX

Picklist Print

Wednesday, November 26, 2014 7:12:35 AM

Page 2

Work Order ID: 126795

126795

Parent Item: D412-760-925

D412-760-925

Parent Item Name: Cargo Area Protector

Start Date: 11/26/2014

Required Date: 11/26/2014

Start Qty: 1.00

Required Qty: 1.00

D3628-1 Manufactured No

Each 782.0000

18

D3628-1

Washer, Cupped

**

DAS
46
9-89

DAS
26
9-89

DAS
06
9-89

Location	Loc Qty	Loc Code
FG	10	
83587	10	
ST051A	271	
116783	271	18x
ST052A	500	
123627	500	
ST053	1	
96822	1	

D3876-11 Manufactured No

Each 2.0000

D3876-11

Protector - Floor

DAS
06
9-89

**

DAS
46
9-89

DAS
26
9-89

Location	Loc Qty	Loc Code
FG	1	
125557	1	
PKG	1	
125574	1	

D3876-3 Manufactured No

Each 0.0000

D3876-3

Protector - Fwd Wall

DAS
06
9-89

**

DAS
46
9-89

DAS
26
9-89

D3933-1 Manufactured No

Each 0.0000

D3933-1

Aft Wall Protector

DAS
06
9-89

**

DAS
46
9-89

DAS
26
9-89

D3933-2 Manufactured No

Each 0.0000

D3933-2

Aft Wall Protector, RH

DAS
06
9-89

**

DAS
46
9-89

DAS
26
9-89

NOV 26 2014

Wednesday, November 26, 2014 7:12:35 AM

Shop Packet Print

Page 2

Picklist Print

Wednesday, November 26, 2014 7:12:35 AM

Work Order ID: 126795

126795

Parent Item: D412-760-925

D412-760-925

Parent Item Name: Cargo Area Protector

Start Date: 11/26/2014

Required Date: 11/26/2014

Start Qty: 1.00

Required Qty: 1.00

D3942-1 Manufactured No

Each 15.0000

D3942-1

Angle

**

14
126842x1

DAS
46
9-89

DAS
28
9-89

Location	Loc Qty	Loc Code
ST068	15	
108869	2	
125882	3	
126608	10	

3x
10x
10

D3942-3 Manufactured No

Each 17.0000

D3942-3

Clip

**

DAS
46
9-89

DAS
28
9-89

Location	Loc Qty	Loc Code
ST068	17	
125744	17	

10x
1

D3952-1 Manufactured No

Each 4.0000

D3952-1

Placard

**

DAS
46
9-89

DAS
28
9-89

Location	Loc Qty	Loc Code
ST069	4	
96838	4	

1x
12

80-004-2-6 Purchased No

Each 2,145.000

80-004-2-6

Insert

**

DAS
28
9-89

NOV 26 2014

Location	Loc Qty	Loc Code
ST563	2145	
124720	1546	
124747	250	
124934	208	
125402	5	
m125841	136	

7x
5x

DAS
46
9-89

Picklist Print

Wednesday, November 26, 2014 7:12:35 AM

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126795

Parent Item: D412-760-925

D412-760-925

Parent Item Name: Cargo Area Protector

Start Date: 11/26/2014

Required Date: 11/26/2014

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0363J

Purchased

No

Each

1,751.000

NAS1149D0363.I

Washer

DAS
26
9-89

Location	Loc Qty	Loc Code
GA	7	
124392	7	
ST260a	600	
m130799	600	
ST269	167	
m123441	5	
m130358	162	
ST510a	977	
m128429	977	

12

m126319

DAS
26
9-89
46
9-89

MS24694-S54

Purchased

No

Each

144.0000

MS24694-S54

SCREW

DAS
26
9-89

Location	Loc Qty	Loc Code
ST289	144	
125535	2	
m129706	5	
m130716	37	
m130928	100	

6

DAS
26
9-89

DAS
46
9-89

MS27039-1-04

Purchased

No

Each

74.0000

MS27039-1-04

Screw

DAS
26
9-89

Location	Loc Qty	Loc Code
ST286	74	
124555	74	

12

DAS
26
9-89

NOV 26 2014

DAS
46
9-89

12x

Picklist Print

Wednesday, November 26, 2014 7:12:35 AM

Page 5

Work Order ID: 126795

126795

Parent Item: D412-760-925

D412-760-925

Parent Item Name: Cargo Area Protector

Start Date: 11/26/2014

Required Date: 11/26/2014

Start Qty: 1.00

Required Qty: 1.00

MS27039-4-10

Purchased

No

Each

84.0000

MS27039-4-10

Screw

DAS
06
9-89

Location

Loc Qty

Loc Code

ST283

84

124552

84

Each

92.0000

MS27039-4-14

Purchased

No

MS27039-4-14

SCREW

DAS
06
9-89

Location

Loc Qty

Loc Code

ST283

92

m130716

92

Each

32.0000

MS27039-5-08

Purchased

No

MS27039-5-08

Screw

DAS
06
9-89

Location

Loc Qty

Loc Code

ST282

32

124902

32

Each

88.0000

MS27039-5-12

Purchased

No

MS27039-5-12

Screw

DAS
06
9-89

Location

Loc Qty

Loc Code

ST282

88

124604

1

m130783

87



DAS
26
9-89



DAS
26
9-89



DAS
26
9-89

NOV 26 2014



DAS
26
9-89

Wednesday, November 26, 2014 7:12:35 AM

Shop Packet Print

Page 5

DAS

86

9-89

DART AEROSPACE LTD.

REFERENCE ONLY

IIN-D412-760

Page 43 of 43

Qty -911	Qty -913	Qty -921	Qty -923	Qty -925	Part Number	Description
X					D412-760-911	CARGO FLOOR PROTECTOR KIT
	X				D412-760-913	CARGO FLOOR PROTECTOR KIT
		X			D412-760-921	CARGO AREA PROTECTOR KIT
			X		D412-760-923	CARGO AREA PROTECTOR KIT
				X	D412-760-925	CARGO AREA PROTECTOR KIT
1		1	1		D3575-1	CABIN FLOOR PROTECTOR
1		1	1		D3575-2	CABIN FLOOR PROTECTOR
	1			1	D3575-5	CABIN FLOOR PROTECTOR
	1			1	D3575-6	CABIN FLOOR PROTECTOR
6	6	6	6	6	D3580-1	JOGGLE BRACKET
14	14	18	18	18	D3628-1	CUPPED WASHER
		1	1	1	D3876-3	FORWARD WALL PROTECTOR
1	1	1	1	1	D3876-11	FLOOR PROTECTOR
		1	1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
		1	1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
			1	1	D3935-1	LH PYLON PROTECTOR
			1	1	D3935-2	RH PYLON PROTECTOR
		1			D3935-3	LH PYLON PROTECTOR
		1			D3935-4	RH PYLON PROTECTOR
		14	14	14	D3942-1	ANGLE
		10	10	10	D3942-3	CLIP
1	1	1	1	1	D3952-1	PLACARD
8	8	12	12	12	80-004-2-6	INSERT
12	12	12	12	12	NAS1149D0363J	WASHER (AN960JD10)
6	6	6	6	6	MS24694S54	SCREW
8	8	12	12	12	MS27039-1-04	SCREW
		4	4	4	MS27039-4-10	SCREW
		6	6	6	MS27039-4-14	SCREW
		6	6	6	MS27039-5-08	SCREW
		8	8	8	MS27039-5-12	SCREW

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Revision: G

Date: 13.01.03